

Crimp Chart Addendum - Metric & Imperial Units

EC1 and DF1D for use with T2000 Couplings

Following the highly successful development and subsequent release of the following hose series, RYCO wish to advise the following matched assembly parameters for RYCO T2000 series couplings.

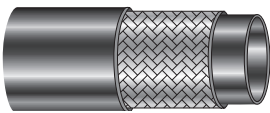
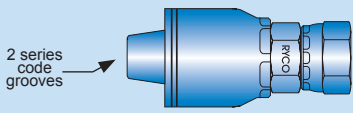
ENERGY COMPACT ONE WIRE BRAID HOSE – EC1
EXTRA ABRASION RESISTANT COMPACT ONE WIRE BRAID – DF1D

The assembly parameters for these new hose and coupling combinations are listed below, and are a supplement to the current editions of the RYCO Crimp Charts:

Metric Crimp Chart Document RH-WI-61 (Revision 9, dated 2017-12-21)
Imperial Crimp Chart Document RH-WI-61A (Revision 9, dated 2017-12-21)

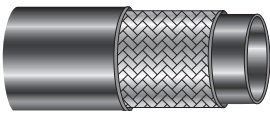
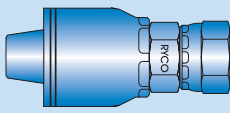
Please advise your staff and customers of the addition of these matched hose and coupling combinations.

RYCO Metric Crimp Chart (dimensions in millimetres)

ONE WIRE COMPACT NON-SKIVE HOSE				T2000 COUPLINGS			
							
DIEHARD	ENERGY			CRIMP Ø	MARK LENGTH	RYCO RAPID*	
DF1D	EC1			±0,20mm	mm	DIE COLOUR	RAPID NUMBER
DF14D	EC14			16,5	25	GREY	932
DF16D	EC16			20,6	25	RED	033
DF18D	EC18			23,5	25	LT YELLOW	753
DF110D	EC110			27,2	30	DK BLUE	804
DF112D	EC112			30,8	30	LT GREEN	423
DF116D	EC116			40,5	30	WHITE	923

* RYCO RAPID Specifications are based on theoretical calculation only.

RYCO Imperial Crimp Chart (dimensions in inches)

ONE WIRE COMPACT NON-SKIVE HOSE				T2000 COUPLINGS			
							
DIEHARD	ENERGY			CRIMP Ø	MARK LENGTH	RYCO RAPID*	
DF1	EC1			±0,008inch	inch	DIE COLOUR	RAPID NUMBER
DF14D	EC14			0.650	0.98	GREY	932
DF16D	EC16			0.811	0.98	RED	033
DF18D	EC18			0.925	0.98	LT YELLOW	753
DF110D	EC110			1.071	1.18	DK BLUE	804
DF112D	EC112			1.213	1.18	LT GREEN	423
DF116D	EC116			1.594	1.18	WHITE	923

* RYCO RAPID Specifications are based on theoretical calculation only.

To further explore the benefits of RYCO's manufacturing and product technologies, please visit www.RYCO.com.au
Note: Not all hose products are stocked in all regions. For product availability, special product requirements or additional information, please contact your local RYCO representative.