



Marine & Offshore

Certificate number: 43721/B0 BV File number: ACM 135/2764/6

Product code: 2104l

This certificate is not valid when presented without the full attached schedule

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composed of 7 sections

## TYPE APPROVAL CERTIFICATE

This certificate is issued to

## RYCO HYDRAULICS Pty Ltd

Derrimut - AUSTRALIA

for the type of product

# NON-METALLIC HOSES (FLEXIBLE PIPES) ASSEMBLIES

Flexible Hoses of Non-Metallic Material with Permanently Fitted Couplings acc. to SAE 100R4, SAE J1527 class I & USCG SAE J1942, SAE 100R14, SAE 100R3 and drill rig hose

## Requirements:

- BUREAU VERITAS Rules for the Classification of Steel Ships

This certificate is issued to attest that Bureau Veritas Marine & Offshore did undertake the relevant approval procedures for the product identified above which was found to comply with the relevant requirements mentioned above.

This certificate will expire on: 25 Jun 2026

For Bureau Veritas Marine & Offshore,

At BV BRISBANE, on 25 Jun 2021, Lu GUO





This certificate remains valid until the date stated above, unless cancelled or revoked, provided the conditions indicated in the subsequent page(s) are complied with and the product remains satisfactory in service. This certificate will not be valid if the applicant makes any changes or modifications to the approved product, which have not been notified to, and agreed in writing with Bureau Veritas Marine & Offshore. Should the specified regulations or standards be amended during the validity of this certificate, the product(s) is/are to be re-approved prior to it/they being placed on board vessels to which the amended regulations or standards apply. This certificate is issued within the scope of the General Conditions of Bureau Veritas Marine & Offshore available on the internet site www.veristar.com. Any Person not a party to the contract pursuant to which this document is delivered may not assert a claim against Bureau Veritas Marine & Offshore for any liability arising out of errors or omissions which may be contained in said document, or for errors of judgement, fault or negligence committed by personnel of the Society or of its Agents in establishment or issuance of this document, and in connection with any activities for which it may provide.

# THE SCHEDULE OF APPROVAL

#### 1. PRODUCT DESCRIPTION

Flexible Hoses of Non-Metallic Material with Permanently Fitted Couplings acc. to SAE 100R4, SAE J1527 class I & USCG SAE J1942, SAE 100R14, SAE 100R3 and drill rig hose

#### 1.1 - Design specifications of type SAE 100 R4

SAE 100 R4: Inner tube of black synthetic rubber reinforced by textile braid and a spiral wire to prevent collapsing during suction operation.

DEFIANT SRF	SRF12	SRF16	SRF20	SRF24	SRF32
DN size (mm)	19	25	31	38	51
Max. Working Pressure (bar)	21	17	14	10	7

DEFIANT SR	SR12	SR16	SR40	SR48
DN size (mm)	19	25	63	76
Max. Working Pressure (bar)	21	17	4.3	3.9

XTREME SRX	SRX12	SRX16	SRX20	SRX24	SRX32	SRX40	SRX40
DN size (mm)	19	25	31	38	51	63	76
Max. Working Pressure (bar)	21	17	14	10	7	4	4

Temperature range ( $^{\circ}$ C): -40 up to +100

The maximum working pressure is not to exceed one quarter of the burst pressure at the service temperature.

## 1.2 - Design specifications of type SAE J1527 type class I and USCG SAEJ1942

Biotrans Hose: Synthetic rubber inner tube, wire braids reinforcement and resistant rubber cover.

BIOTRANS BT1	BT14	BT15	BT16	BT18	BT110	BT112	BT116
DN size (mm)	6	8	10	12	16	19	25
Max. Working Pressure (bar)	50	50	50	50	50	50	50

Temperature range ( $^{\circ}$ C): -40 up to +135

The maximum working pressure is not to exceed one quarter of the burst pressure at the service temperature.

#### 1.3 - Design specifications of type SAE 100R14

SAE 100 R14: Teflon hose with inner tube of PTFE reinforced by one braid of steel wire braid (AISI304) which also act as cover

Teflon RTH1	RTH14	RTH16	RTH18	RTH110	RTH112	RTH116
DN (mm)	6	10	12	16	19	25
Max. Working Pressure (bar)	170	165	120	105	85	55

Temperature range ( $^{\circ}$ C): -60 up to +260

The maximum working pressure is not to exceed one quarter of the burst pressure at the service temperature.

### 1.4 - Design specifications of type SAE 100 R3

SAE100R3: Inner tube of oil resistant synthetic rubber reinforced by 2 textile braid, cover of black oil and weather resistant rubber.

M2 TEXTILE	M24	M26	M28	M212
DN (mm)	6	10	12	19
Max. Working Pressure (bar)	88	79	70	52

Temperature range (°C): -40 up to +100

The maximum working pressure is not to exceed one quarter of the burst pressure at the service temperature.

#### 1.5 - Design specifications of type drill rig hose

Inner tube of black synthetic rubber reinforced by two braids of high tensile steel wire, cover of black synthetic rubber.

DRILLER D2B	D224B	D232B	
DN (mm)	38	51	
Max. Working Pressure (bar)	100	90	

Temperature range ( $^{\circ}$ C): -40 up to +121 (air) / -40 up to +135 (oil)

The maximum working pressure is not to exceed one quarter of the burst pressure at the service temperature.

### 1.6 - Materials

Inner tube	Oil resistant synthetic rubber / PTFE (RTH1 Teflon)
Reinforcement	Layers of steel wire braid
	2 Textile braids (M2 Textile)
	Textile braids and spiral wire (SR/SRF)
	One braid stainless steel wire grade 304 (RTH1 Teflon)
Cover	Oil and weather resistant rubber, black
	Oil resistant rubber
Coupling	Carbon steel AISI / SAE 12L14 , 1010, 1020, 1040, 1045 (Standard) Electroplated Fe/Zn12c acc. to AS1789
	Stainless Steel 316 ASTM A276 or equivalent (Option)

End fittings according to manufacturer's specifications.

When other choices of materials are used per manufacturer's recommendations, the BV agreement is to be obtained.

#### 2. DOCUMENTS AND DRAWINGS

- RYCO metric crimp chart and rapid numbers RYCO-MKT0300 document N° RH-WI-61 rev.09 dated 21/12/2017
- RYCO Hydraulics company profile N° RHY-CP0608

No departure from the above documents shall be made without the prior consent of the Society. The manufacturer must inform the Society of any modification or changes to these documents and drawings.

#### 3. TEST REPORTS

- 3.1 Tests carried out: Burst at least 4 times the maximum working pressure, change in length, impulse, proof pressure, cold flexibility, oil resistance, abrasion resistance and ozone resistance tests.
- Biotrans test reports N° RHAU-BT-1001~1004 dated 30/08/2012
- DRILLER D2B, D224B test report N° RHAU-DB-1001 dated 31/08/2012
- DEFIANT SR test report (only for hydrostatic test, burst test and ozone resistance test) dated 09/10/2012
- DEFIANT SRF test reports N° RHAU-SRF-SRF12 dated 24/01/2014, N° RHAU-SRF-SRF20/24/32 dated 14/07/2014
- Textile braid reports N° RHAU-M2-M24 and RHAU-M2-M28 dated 21/07/2014
- Impulse test certificate RTH14 report N° 5784i dated 22/05/2013, RTH18 report N°5785i dated 22/05/2013, RTH112 report N° 5786i dated 22/05/2013, M24 report N°5788i dated 03/06/2013, M28 report N°5789i dated 03/06/2013
- Textile braid M2 test reports N° RHAU-M2-M24 and RHAU-M2-M28 dated 21/07/2014
- TEFLON RTH1 reports N° 2439-030 and 2440-030 dated 16/12/2015
- Test report including dimensional check, cover adhesion test, proof pressure test at 2 times the design pressure, leakage test, cold flexibility test, ozone resistance test and oil resistance test for model SRX dated 09/02/2017
- Burst pressure test report dated 28/11/2018 for the model SRX.
- 3.2 Fire resistance test according to ISO 15540
- SUCTION SR, SR12 test certificate  $N^\circ$  RH-FT-60, SR20 report  $N^\circ$  RH-FT-61, SR32 report  $N^\circ$  RH-FT-62 daed 07/04/2006 witnessed by DNV
- TEFLON RTH1, RTH14 test certificate N° RH-FT-18, RTH18 report N° RH-FT-17, RTH116 report N° RH-FT-19 dated 15-16/11/2005 witnessed by DNV
- TM2 TEXTILE, M24 test certificate N° RH-FT-27, M212 report N° RH-FT-28 dated 16/11/2005 witnessed by DNV
- DRILLER D2B, 224B test certificate N° IRH-FT-003/13 dated 17/05/2013
- BIOTRANS fire resistance test report N° RH-FT-93 dated 26/09/2012, N° RH-FT-108, RH-FT-113 dated 21/11/2012

#### witnessed by DNV

- Biotrans fire resistance test report N° RH-IFT-003/14 dated 12/04/2014
- Driller D2B fire resistance test report N° RH-FT-136 dated 19/07/2013 witnessed by DNV
- Fire resistance test report N° IRH-FT-003/13 dated 17/05/2013
- Fire ressistance test carried on flexible hoses assemblies type SRX witnessed by DNV dated 18/10/2018

#### 4. APPLICATION / LIMITATION

- 4.1 May be used for the following services on board: Fuel oil\*, lubricating oil\*, hydraulic oil\*, bilge, ballast, compressed air, fresh water, sea water\* and sanitary. \* When required, only approved fire resistant type (hoses assembled with or without fire sleeve protection) is to be used as per above design specifications.
- 4.2 End fittings as per manufacturer's catalogue. The hoses are to be entirely assembled in the manufacturer's workshop.
- 4.3 The hoses are to be limited to a length necessary to provide for relative movement between fixed and flexibly mounted items of machine/equipment or systems and are only to be used in lengths up to 2 m. The hoses are to be installed in clearly visible and readily accessible locations at all times.
- 4.4 The hoses assemblies are to be installed according to manufacturer's instructions and Bureau Veritas Rules.
- 4.5 Taper threaded end fittings are not to be used in engine rooms, nor any place containing an ignition source unless otherwise suitably screened at the Society's Surveyor satisfaction.
- 4.6 Not to be used in case of high level of vibrations where fitted to engines, pumps, compressors and other sources of high vibrations.

#### 5. PRODUCTION SURVEY REQUIREMENTS

- 5.1 The products are to be supplied by **RYCO HYDRAULICS Pty. Ltd**. in compliance with the type and the requirements described in this certificate.
- 5.2 This type of product is within the category IBV of Bureau Veritas Rule Note NR320.
- 5.3 BV product certificate is required.
- 5.4 Each hose with end fittings is to be hydraulically pressure tested to 1.5 times the maximum working pressure and provided with the manufacturer's pressure test report and conformity of production.
- 5.5 For information, RYCO HYDRAULICS Pty. Ltd. has declared to Bureau Veritas the following production sites:

Production site	Location	Hose	Hose couplings	Hose assemblies	Adaptors
RYCO HYDRAULICS Pty. Ltd.	99 Calarco Drive, Derrimut, Victoria, 3026, AUSTRALIA		x	x	X
RYCO HYDRAULICS (Dalian) Ltd.	38 Ying Ri Road, Ying Cheng Zi Industrial Zone, Gan Jing Zi District DALIAN 116036, CHINA		X	x	X
RYCO HYDRAULICS Sdn. Bhd.	Plot 207, Kuala Ketil Industrial Estate 09300 Kuala Ketil, Kedah Darulaman MALAYSIA	X		X	
RYCO HYDRAULICS (Dalian) Ltd. Suzhou Branch	7 Building, N°85, Xingun Street, Suzhou Industrial zone, China(Jiangsu) Pilot Free Trade Zone			x	
RYCO HYDRAULICS Inc.	1616 Greens Road Houston, Texas, 77032 USA			X	

#### 6. MARKING OF PRODUCT

Each hose assembly shall be at least clearly and indelibly marked with:

- Manufacturer name or logo
- Date of manufacture (month/year)
- Type designation
- Nominal Diameter
- Pressure rating
- Temperature rating
- Society's brand as relevant

## 7. OTHERS

It is **RYCO HYDRAULICS Pty. Ltd.**'s responsibility to inform shipbuilders or their sub-contractors of the proper methods of fitting, use and general maintenance of the approved equipment and the conditions of this approval.

This certificate supersedes the Type Approval Certificate No. 43721/A1 BV issued by the Society.

\*\*\* END OF CERTIFICATE \*\*\*